Standard-type Trolley Ducts <30A · 60A 300V AC>

Note: Refer to the "Trolley Duct Installation" section (page 36 - 43) for product combinations and usage



An opening is provided for trolley insertion and removal. A drop-out duct



30A

Cat. No.	Туре	Rating Standard length(ℓ)		Weight (kg)
DH6161K	602	2P30A	1,000	2.7
DH6171K //		3P30A	1,000	3.0
DH6181	1004	4P30A	1,000	4.7
DH6191	"	5P30A	1.000	5.0

Note: In addition to the standard 1m length, other lengths can also be made to order (500mm minimum to 3m maximum).

60A

Cat. No.	Туре	Rating Standard length(ℓ)		Weight (kg)
DH6261K2	602	2P60A	1,000	2,7
DH6271K2	"	3P60A	1,000	3.0
DH6281K2	1004	4P60A	1,000	4.7
DH6291K2	11	5P60A	1,000	5.0

Note: In addition to the standard 1m length, other lengths can also be made to order (500mm minimum to 3m maximum).

Horizontally curved ducts



Note: In addition to the listed radii and angles, other radii and angles are also available to order.

However, the minimum radius (R) and duct length ($\widehat{\chi}$) are as shown according to the rated current of the trolley.

Trolley rated current	Minimum radius (R)	Available duct length $\widehat{\ell}$
20A	800mm	500mm (min.) to 1.800mm (max.)
40A	1,000mm	

●5P, 30A/60A

Coupling plate set and conductor splice included.



Note: In addition to the listed radii and angles, other radii and angles are also available to order.

However, the minimum radius (R) and duct length $(\widehat{\ell})$ are as shown according to the rated current of the trolley.

Trolley rated current	Minimum radius (R)	Available duct length $\widehat{\ell}$
20A•40A	1,000mm	500mm (min.) to 1,800mm (max.)

Feed-in boxes

- •For 2P/3P, 30A/60A ducts
- •Coupling plate set and terminals included.
- •Knockout diameter: φ26.1,φ32.5
- Hot-dipped galvanized steel



Cat. No.	Туре	Rating	Weight (kg)
DH6172	602	2P•3P 30A•60A	1.2

30A

304						
Cat. No.	Туре	Rating	R・θ	Weight (kg)		
DH6134	602	3P30A	1,200R45°	2.9		
DH6135	"	"	1,500R45°	3.6		
DH6136	11	"	1,700R45°	4.0		
DH6137	"	"	2,000R45°	4.7		
DH6138	11	"	2,300R45°	5.4		
DH6139	"	"	2,800R30°	4.4		
DH6156	1004	5P30A	1,700R45°	6.7		
DH6158	11	"	2,300R45°	9.1		

Note: 2P/4P type is custom-made.

60A

Cat. No.	Туре	Rating	R·θ	Weight (kg)
DH6234K2	602	3P60A	1,200R45°	2.9
DH6235K2	"	11	1,500R45°	3.6
DH6236K2	"	"	1,700R45°	4.0
DH6237K2	"	"	2,000R45°	4.7
DH6238K2	"	"	2,300R45°	5.4
DH6239K2	"	11	2,800R30°	4.3
DH6256K2	1004	5P60A	1,700R45°	6.1
DH6258K2	"	"	2,300R45°	9.1

Note: 2P/4P type is custom-made.

- •For 4P/5P, 30A/60A ducts
- •Coupling plate set and terminals included.
- ●Knockout diameter: \$\$\$7,\$\$38.8
- Hot-dipped galvanized steel





Cat. No.	Туре	Rating	Weight (kg)
DH6192	1004	4P•5P 30A•60A	1.3

Center feed-in boxes







2P·3P 30A·60A

0.4

For 4P/5P, 30A/60A ducts

•Coupling plate set included.







Cat. No.	Туре	Rating	Weight (kg)
DH6114	1004	4P•5P 30A•60A	0.8

Hangers

DH6112





Horizontal-traverse hangers

602

Used in locations wh duct moves or turns the device, such as a lateral travel. ●For 2P/3P, 30A/60/	along with a crane's A ducts		●For 4P/5P, 30A/60A du		
Cat. No.	Туре	Weight (kg)	Cat. No.	Туре	Weight (kg)
DH6113	602	0.6	DH6413	1004	0.8

Standard trolleys

 \bullet 2P/3P, 20A trolley (for 30A/60A ducts)



3.5mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6165	602	2P20A trolley	0.7
DH6175	602	3P20A trollev	0.7

Note: Photo shows 3P type.

2P type has no center collector. Refer to page for the replacement trolley collector.

•4P/5P, 20A trolley $\langle \text{for 30A/60A ducts} \rangle$ •5P, 40A trolley $\langle \text{for 30A/60A ducts} \rangle$

40A trolley

5.5mm pressure

terminals included.

20A trolley



3.5mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6185	1004	4P20A trolley	0.9
DH6195	1004	5P20A trolley	0.9
DH6296	1004	5P40A trolley	0.9

Note 1: Photo shows 5P type. 4P type has no center collector Note 2: 4P, 40A trolley is custom-made. Refer to page for the replacement trolley collector. \bullet 2P/3P, 40A trolley \langle for 30A/60A ducts \rangle



8mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6266	602	2P40A trolley	0.8
DH6276	602	3P40A trolley	0.8

Note: Photo shows 3P type. 2P type has no center collector.

Refer to page for the replacement trolley collector.

ullet 3P, 40A trolley \langle for 30A/60A ducts \rangle

Side outlet cable trolleys

With this trolley type, cables are connected to the side of the trolleys. \bullet 2P/3P, 20A trolley \langle for 30A/60A ducts \rangle

3.5mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6362	602	2P20A trolley	0.7
DH6363	602	3P20A trolley	0.7

Note: Photo shows 3P type.

Refer to page for the replacement trolley collector.



3.5mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6364	1004	4P20A trolley	0.9
DH6365	1004	5P20A trolley	0.9

Note: Photo shows 5P type. Refer to page for the replacement trolley collector.

8mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6367	602	3P40A trolley	0.8

Note: 2P type is custom-made.

Refer to page for the replacement trolley collector.

Roller type trolleys

Used when smooth movement is required, such as cutting machines and bolt spreaders in sewing factories. •2P/3P, 5A trolley (for 30A/60A ducts)





Cat. No.	Туре	Product name	Weight (kg)
DH6075	602	2P5A roller type trolley	0.7
DH6076	602	3P5A roller type trolley	0.7

Note 1: Photo shows 3P trolley. Roller type trolleys are not usable with curved ducts. Note 2: Use at a traveling speed of 40 m/min or below.

\bullet 4P/5P, 20A trolley \langle for 30A/60A ducts \rangle

Accessories and Maintenance Parts for Standard and Outdoor Type Trolley Ducts

Trolley-pulling brackets



DH6117 Trolley-pulling bracket A-1 2P-5P20A·2P·3P40A trolley (for single line) DH6119 Trolley-pulling bracket A-2 2P-5P20A·2P·3P40A trolley (for double line)

Conductor cleaners

Used for cleaning the conductor surface. It should regularly be run over the conductor surface.



Cat. No.	Product name	Compatible trolleys
DH6166K	Conductor cleaner 602	For 2P·3P30A·60A ducts
DH6167K	Conductor cleaner 1004	For 4P•5P30A•60A ducts
DH6167K	Conductor cleaner 1004	For 4P·5P30A·60A ducts

Note: When using the cleaner, be sure to switch off power to prevent possible short circuits.

Trolley collectors

Trolley collectors make direct contact with conductors for collecting power. Worn-out collectors should be replaced. The replacement interval is about 3,000 km.



Cat. No.	Product name	
DH6000	2P 5A roller type collector	
DH6001	3P 5A roller type collector	
DH6100	2P20A collector	
DH6101	3P20A collector	
DH6102	4P20A collector	
DH6103	5P20A collector	
DH6104 2P40A collector		
DH6105	3P40A collector	
DH6208	4P40A collector	
DH6209	5P40A collector	

Note1: One set contains the number of collectors needed for one trolley (two for 2P type, three for 3P type, etc).

Coupling fixture A

For coupling two trolleys.



Cat. No.	Compatible trolleys
DH6108	2P-5P20A/40A trolley

Conductor splice

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Cat. No.	Compatible ducts
DH6116	30A·60A ducts

Conductor cleaner pads



Cat. No.	Product description	Compatible ducts
DH6202K	For conductor cleaner 602 (incl. 10 pads)	2P·3P30A·60A ducts
DH6203K	For conductor cleaner 1004 (incl. 10 pads)	4P·5P30A·60A ducts

Accessory sets for connections(Custom-made products)

A set consists of coupling plates and conductor splice. ●2P/3P/4P/5P, 60A

Hot-dipped galvanized steel



Compatible ducts
2P30A·60A ducts
3P30A·60A ducts
4P30A·60A ducts
5P30A·60A ducts

Note: Custom-made products.



Cat. No.	Туре	Rating	Standard length(ℓ)	Weight (kg)
DH6433K2	1004	3P100A	3,000	14.7
DH6432K2	1004	3P100A	2,000	9.8
DH6431K2	1004	3P100A	1,000	4.9

Note: In addition to standard 1m, 2m, and 3m lengths, other lengths can also be made to order (200mm minimum to 3m maximum). 2P type is custom-made

Horizontally curved ducts

●3P, 100A

- Coupling plate set and conductor splice included.
- Hot-dipped galvanized steel



Cat. No.	Туре	Rating	R	Weight (kg)
DH6436K2	1004	3P100A	1,700R45°	6.6
DH6438K2	1004	3P100A	2,300R45°	8.9

Note: In addition to the listed radii and angles, other radii and angles are also available to order.

However, the minimum radiuses are 1,000mm and 2,500mm for 40A and 80A trolleys, respectively, and duct lengths are 500mm minimum and 1,800mm maximum.

Center feed-in box

- •For 3P, 100A ducts
- •Crimp-on terminals (38mm) included.
- •Knockout diameter: φ32.5, φ38.8
- Hot-dipped galvanized steel



3,000	14.7	DH6471K2
2,000	9.8	Note: In addition
		Note. In addition

Cat. No. Туре

> e: In addition to the standard 1m length, other lengths can also be made to order (500mm minimum to 3m maximum). 2P type is custom-made. Custom made for details of using this product with trolleys (3P 80A).

Rating

3P100A

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Standard length(*l*)

1,000

180

Weiaht

(kg)

4.9

Feed-in box

Drop-out duct

Hot-dipped galvanized steel

Coupling plate set and conductor splice included

•3P, 100A

- For 3P, 100A ducts
- Coupling plate set and terminals included.

1004

- •Knockout diameter: φ32.5, φ38.8
- Hot-dipped galvanized steel





Cat. No.	Туре	Rating	Weight (kg)
DH6472	1004	3P100A	1.3

End cap

- •For 3P, 100A ducts
- Coupling plate set included.
- Hot-dipped galvanized steel





Cat. No.	Туре	Rating	Weight (kg)
DH6412	1004	3P100A	0.8

Hanger

●For 3P, 100A ducts



Cat. No.	Туре	Weight (kg)
DH6411	1004	0.4

Standard trolleys

3P, 40A trolley (for 100A ducts)
3P, 80A trolley (for 100A ducts)



8mm pressure terminals included.



Without pressure terminals

Cat. No.	Туре	Product name	Weight (kg)
DH6476	1004	3P40A trolley	0.9
DH6477	1004	3P80A trolley	1.6

Note: 2P type is custom-made.

Horizontal-traverse hanger

Used for lateral travel of cranes, point ducts, pickup ducts, and other locations where vibrations or misalignments may occur. •For 3P, 100A ducts



Cat. No.	Туре	Weight (kg)
DH6413	1004	0.8

Side outlet cable trolley

With this trolley type, cables are connected to the side of the trolleys. \bullet 3P, 40A trolley \langle for 100A ducts \rangle



8mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6369	1004	3P40A trolley	0.9

Note: 2P type is custom-made.

•Refer to page for the replacement trolley collector.

Accessories and Maintenance Parts for Standard and Outdoor Type Trolley Ducts

Trolley-pulling brackets

	•			
Used with a pull-type trolley.				
DH6117	DH6119		N.	0
1 250 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		3		
Cat. No.	Product name	Compatible trolleys	A	В
DH6117	Trolley-pulling bracket A-1	3P40A trolley (for single line)	250	145
DH6119	Trolley-pulling bracket A-2	3P40A trolley (for double line)	400	145

DH6119	Trolley-pulling bracket A-2	3P40A trolley (for double line)	400	145
DH6417	Trolley-pulling bracket B-1	3P80A trolley (for single line)	250	200

Conductor cleaner

Used for cleaning the conductor surface. It should regularly be run over the conductor surface.

Cat. No.	Product name	Compatible ducts
DH6167K	Conductor cleaner 1004	3P100A ducts

Note: When using the cleaner, be sure to switch off power to prevent possible short circuits.

Trolley collectors(Replacement parts)

Trolley collectors make direct contact with conductors for collecting power. Worn-out collectors should be replaced. The replacement interval is about 3,000 km.



Cat. No.	Product name
DH6104	2P40A collector
DH6105	3P40A collector
DH6107	3P80A collector

Note: One set contains the number of collectors needed for one trolley (two for 2P type and three for 3P type).

Accessory sets for connections(Custom-made products)

- A set consists of a coupling plate and conductor splice.
- ●3P, 100A
- Hot-dipped galvanized steel



Coupling fixtures





Cat. No.	Product name	Compatible trolleys
DH6108	Coupling fixture A	3P40A trolley
DH6109	Coupling fixture B	3P80A trolley

Conductor splice



Cat. No.	Compatible ducts
DH6116	100A

Conductor cleaner pads(Replacement parts)



Cat. No.	Product description	Compatible ducts
DH6203K	For conductor cleaner 1004 (incl. 10 pads)	3P100A ducts



Note: Custom-made products.

Outdoor-type Trolley Ducts <30A · 60A 300V AC>

Unit : mm

Note: Avoid installation in coastal areas. Refer to page 16 for common parts and replacement parts for standard-type and outdoor-type trolley ducts.



Horizontally curved ducts(Custom-made products)

•3P/5P, 30A

- •Coupling plate set, conductor splice and cover included.
- Hot-dipped galvanized steel



30A

Туре	Rating	Minimum R	Available duct length $\widehat{\ell}$
602	3P30A	20A trolley : 800mm	
602	3P30A	40A trolley : 1,000mm	500mm(min.) to 1800mm(max.)
1004	5P30A	20A trolley : 1,000mm	

Note: Custom-made products.

Feed-in boxes

- ●3P, 30A/60A
- •Coupling plate set, terminals and Outdoor-type cover included.
- •Knockout diameter: ϕ 26.1, ϕ 32.5
- Hot-dipped galvanized steel





No	Turne	Dating
2	Terminar	

Cat. No.	Туре	Rating	Weight (kg)
DH6572	602	3P30A•60A	1.5

Center feed-in boxes

- ●3P, 30A/60A
- Outdoor-type cover included.
- •Crimp-on terminals(14mm)
- and cover included. •Knockout diameter: ϕ 26.1, ϕ 32.5
- •Hot-dipped galvanized steel





Cat. No.	Туре	Rating	Weight (kg)
DH6573	602	3P30A•60A	1.3

-
- ●3P/5P, 60A
- Coupling plate set, conductor splice and Outdoor-type cover included.
 Hot-dipped galvanized steel



60A

Туре	Rating	Minimum R	Available duct length $\widehat{\boldsymbol{\ell}}$
602	3P60A	20A trolley : 800mm	
002	SPOUA	40A trolley : 1,000mm	500mm(min.) to 1800mm(max.)
1004	5P60A	20A trolley : 1,000mm	

Note: Custom-made products.

•5P, 30A/60A

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●5P, 30A/60A

Terminal

Outdoor-type cover included.
 Crimp-on terminals(14m³)

•Hot-dipped galvanized steel

•Knockout diameter:φ32.5, φ38.8

and cover included.

- Coupling plate set, terminals and Outdoor-type cover included.
- •Knockout diameter: \$\phi 32.5, \$\phi 38.8
- Hot-dipped galvanized steel







Cat. No.	Туре	Rating	Weight (kg)
DH6592	1004	5P30A•60A	1.6



Cat. No.	Туре	Rating	Weight (kg)
DH6593	1004	5P30A•60A	1.6

End caps 3P, 30A/60A					●5P, 30A/60A				
Outdoor-type co Hot-dipped galv					●Outdoor-type ●Hot-dipped ga				
	60			Outdoor-type cover		60 +			Outdoor-type cov
Cat. No.	Туре		Rating	Weight (kg)	Cat. No.	Туре	Rat	ting	Weight (kg)
DH6512	602		3P30A•60A	0.6	DH6514	1004	5P30/	A•60A	1.1
Hangers									
●For 2P/3P, 30A/		ŝ			●For 4P/5P, 30/	<u>M10×100</u>			
	<u>M10×100</u>	R			●For 4F/5F, 30,		h		
Cat. No.		Туре		Weight (kg)	Cat. No	<u>M10×100</u>	Туре		Weight (kg)
		Туре 602		Weight (kg) 0.3		<u>M10×100</u>	Туре 1004		Weight (kg) 0.4
Cat. No.	M10×100	602	M10×100	(kg) 0.3	Cat. No	<u>M10×100</u>			(kg) 0.4
Cat. No. DH6111 Horizontal-t Jsed in locations duct moves or tur with the device, s crane's lateral tra	M10×100	602	M10×100	(kg)	Cat. No DH6411	M10×100	1004		(kg)



3.5mm crimp-on terminals included.					
Туре	Product	Compatible			
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	00000	duata			

Cat. No.	туре	name	Compatible ducts
DH6275	602	3P20A trolley	3P30A+60A ducts

Note: 2P type is custom-made. • Refer to page for the replacement trolley collector.



	3.5mm crimp-on terminals include			
Cat Na	Turne	Product	Compatible	

Cat. No.	туре	name	ducts
DH6295	1004	5P20A trolley	5P30A·60A ducts

Note: 4P type is custom-made. • Refer to page for the replacement trolley collector.

8mm crimp-on terminals included.

Cat. No.	Туре	Product name	Compatible ducts
DH6576	602	3P40A trolley	3P60A ducts

Note: 2P type is custom-made. • Refer to page for the replacement trolley collector.

20

Note: Avoid installation in coastal areas.

Unit : mm

Straight-line duct

Outdoor-type cover

Cat. No.	Туре	Rating	Standard length(ℓ)	Weight (kg)
DH6933K2	1004	3P100A	3,000	15.0

Note: In addition to the standard 3m length, other lengths can also be made to order (500mm minimum to 3m maximum). 2P type is custom-made.

Horizontally curved duct(Custom-made products)

●3P, 100A

Coupling plate set, conductor splice and outdoor-type cover included.
 Hot-dipped galvanized steel



Туре	Rating	Minimum R	Available duct length $\widehat{\ell}$
1004 3P100A		40A trolley: 1,000mm	E(0)
		80A trolley: 2,500mm	500mm(min.) to 1800mm(max.)

Note: Custom-made products.

Center feed-in box

●3P, 100A

- •Cover included.
- ●Solderless terminals (38mm) and outdoor-type cover included.
- ●Knockout diameter: φ32.5, φ38.8
- Hot-dipped galvanized steel





Cat. No.	Туре	Rating	Weight (kg)
DH6963	1004	3P100A	1.5



Note: In addition to the standard 1m length, other lengths can also be made to order (800mm minimum). 2P type is custom-made.

Feed-in box

●3P, 100A

Coupling plate set, terminals and outdoor-type cover included.

- •Knockout diameter: ϕ 32.5, ϕ 38.8
- Hot-dipped galvanized steel







Cat. No.	Туре	Rating	Weight (kg)
DH6953	1004	3P100A	1.6

End cap

•3P, 100A

- Outdoor-type cover included.
- Hot-dipped galvanized steel









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916	

Cat. No.	Туре	Rating	Weight (kg)
DH6515	1004	3P100A	1.1



A	 1 10 m h	rolley





8mm pressure terminals included.

Cat. No.	Туре	Product name	Compatible ducts
DH6676	1004	3P40A trolley	3P100A ducts

Without pressure terminals.

Cat. No.	Туре	Product name	Compatible ducts
DH6696	1004	3P80A trolley	3P100A ducts

Note: 2P type is custom-made.

•Refer to page for the replacement trolley collector.

Note: 2P type is custom-made.

•Refer to page for the replacement trolley collector.

(custom-made products)

Contact us for more details,



Note: Custom-made products

Wireless Point ducts(Custom-made products)

Straight-line ducts without conductors, used at switching points such as turntables and traversers.



Туре	Compatible ducts	Standard length(l)
602	2P·3P 30A·60A	500
1004	4P·5P 30A·60A·3P100A	500

Note: Custom-made products.

Point ducts (with conductors)(Custom-made products)

Straight-line ducts with conductors for use at switching points such as turntables and traversers.

Use point-use trolleys.

●2P/3P/4P/5P, 30A/60A

Coupling plate set

- included.
- Hot-dipped
- galvanized steel



2P+3F

4P+5F

Туре	Rating	Standard length(ℓ)
602	2P30A	500
602	3P30A	500
1004	4P30A	500
1004	5P30A	500
602	2P60A	500
602	3P60A	500
1004	4P60A	500
1004	5P60A	500

Note: Custom-made products.



Straight-line ducts without conductors, used when the Trolley Duct length needs adjustment to match the stretching of the chain conveyor in an

endless line. Standard length: 1000mm/ maximum

- adjustable length: 550mm •2P/3P/4P/5P, 30A/60A
- 3P, 100A ●Coupling plate
- set included.

Hot-dipped

galvanized steel



Туре	Compatible ducts	Standard length(ℓ)
602	2P·3P 30A·60A	1,000~1,550
1004	4P.5P 30A.60A.3P100A	1,000~1,550

Note: Custom-made products.

Pick-up ducts (with conductors)(Custom-made products)

Ducts for use at either end in lines which

partially consist of a Trolley Duct.

- •2P/3P/4P/5P, 30A/60A
- Coupling

plate set

included. ●Hot-dipped

galvanized



Pick-up

200 2P-3P 200 20-3P 200 2P-3P

Туре	Rating	Standard length(ℓ)
602	2P30A	1,200
602	3P30A	1,200
1004	4P30A	1,200
1004	5P30A	1,200
602	2P60A	1,200
602	3P60A	1,200
1004	4P60A	1,200
1004	5P60A	1,200

Note: Custom-made products.

Ducts with conductor guide(Custom-made products)

These ducts are provided with a guide to help the trolley move smoothly between duct sections with and without conductors on endless aging or product inspection lines, where Trolley Ducts without conductors are partially used.

Coupling plate set and conductor splice included.
 Hot-dipped galvanized steel



Circuit-separating ducts(Custom-made products)

Ducts for use in separating circuits. Two types are available: a powercircuit use type with a function to extinguish arcs created by load current, and a signal-circuit type without arc-extinguishing function.



30A

Туре	Rating	Weight (kg)
602	2P30A	2.5
602	3P30A	2.8
1004	4P30A	4.4
1004	5P30A	4.7

60A

Туре	Rating	Weight (kg)
600	2P60A	2.5
602	3P60A	2.8
1004	4P60A	4.4
	5P60A	4.7

Note: Custom-made products.

Coupling plate set and conductor splice included.

Hot-dipped galvanized steel

3P, 30A/60A ducts

• For signal circuits (β -type cutting)

2P type has no center conductor.



Note 1: Dimensions (L) and (ℓ) are determined after consulting customers. See page 35 for $\beta\text{-type}$ cutting.

Note 2: Custom-made products.

5P, 30A/60A ducts

•For signal circuits (β -type cutting)

4P type has no center conductor.



 Note 1: Dimensions (L) and (ℓ) are determined after consulting customers. See page 35 for β-type cutting.
 Note 2: Custom-made products.

• For power circuits (β -type cutting)



•For power circuits (β -type cutting)



Vertically curved ducts(Custom-made products)

Vertically curved ducts are available in two types: downward-facing and upward-facing.

Coupling plate set and conductor splice included.
 Hot-dipped galvanized steel



Туре	Deting	Minimum	radius R	Duct le	ngth
туре	Rating	With conductors	Without conductors	Minimum	Maximum
2P3	2P30A				
602	3P30A	0.000mm.	1 500	E00mm	1 000mm
1004	4P30A	2,000mm~	1,500mm~	500mm	1,800mm
1004	EDOOA	1			
	5P30A			Equation $\widehat{\ell} =$	3.14×2R× 8
80A		Minimum	radius R	Equation $\widehat{\ell} =$	
BOA Type	Rating		radius R Without conductors		
Туре				Duct le	ngth
	Rating	With conductors	Without conductors	Duct le Minimum	ngth î Maximum
Туре	Rating 2P60A			Duct le	ngth

Note: 2P and 4P types have no center conductor & conductor splice.

Micro-rod attached trolleys(Custom-made products)

Used with an automatic control circuit for conveyor lines, these trolleys include a mechanism for operating the microswitches which are built into the ducts. Use together with a circuit-separating duct.

30A

5P60A

Note: Custom-made products.

•2P·3P, 20A trolley (for 30A/60A ducts)



3.5mm pressure terminals included.

Туре	Product name	Weight (kg)
602	2P20A trolley	0.7
602	3P20A trolley	0.7

Note: Custom-made products.

•Refer to page for the replacement trolley collector.

(for 30A/60A ducts)

●4P·5P, 20A trolley



3.5mm pressure terminals included.

Туре	Product name	Weight (kg)
1004	4P20A trolley	0.9
1004	5P20A trolley	0.9

Note: Custom-made products. Refer to page for the replacement trolley collector. ●2P·3P, 40A trolley (for 60A ducts)



Equation $\hat{\ell} = 3.14 \times 2R \times \frac{\vartheta}{360}$

8mm pressure terminals included.

Туре	Product name	Weight (kg)
602	2P20A trolley	0.8
602	3P40A trolley	0.8

Note: Custom-made products.

Refer to page for the replacement trolley collector.

Point-use trolleys

Used where line switching is performed on circuits having turntables or traversers. Use with a point duct for line switching (see page 29).

•3P, 40A trolley (for 30A/60A ducts)



8mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6397	602	3P40A trolley	0.8

Note: 2P type is custom-made.

Refer to page for the replacement trolley collector.



3.5mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6394	1004	4P20A trolley	1.0
DH6395	1004	5P20A trolley	1.0

Note: Photo shows 5P, 20A type. 4P type has no center collector. • Refer to page for the replacement trolley collector.

•4P/5P, 20A trolley

 $\langle \text{for 30A/60A ducts} \rangle$

UD-type trolleys

Used on circuits which partially employ a Trolley Duct. A mechanism that allows the trolley to move smoothly from a non-duct section to a duct section is included. Use with a pick-up duct (see page 27).



3.5mm pressure	terminals	included.
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Cat. No.	Туре	Product name	Weight (kg)
DH6383K	602	3P20A trolley	1.8

Note: 2P type is custom-made.

Photo shows 3P, 20A trolley. 2P type has no center collector.

Refer to page for the replacement trolley collector.

Dustproof trolleys(Custom-made products)

For use with the custom-made dustproof Trolley Ducts.

●3P/5P, 20A trolley (for 30A/60A ducts)

●3P, 40A trolley (for 60A ducts)



Photo shows 3P type.

 $\langle \text{for 60A ducts} \rangle$

●3P, 40A trolley

Cat. No.

DH6387K

Refer to page for the replacement trolley collector.

Туре

602

Note: 2P type is custom-made

8 m m	pressure	terminal	s inc	uded.

(kg)

1.9

i pressure terminals included.			ed.
	Туре	Product name	Weight

3P40A trolley

30
70

3.5mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6384K	1004	4P20A trolley	2.0
DH6385K	1004	5P20A trolley	2.0

Note: Photo shows 5P, 20A trolley. 4P type has no center collector.

• Refer to page for the replacement trolley collector.

Туре	Product name	Weight (kg)
602	3P20A trolley	1.0
602	3P40A trolley	1.1
1004	5P20A trolley	1.1

Note: Custom-made products.

(custom-made products)

Contact us for more details,



Note: Custom-made products

Wireless point ducts(Custom-made products)

A straight-line duct without conductor, used at switching points such as turntables and traversers.

- ●3P, 100A
- Coupling plate set included.
- Hot-dipped galvanized steel



Туре	Compatible ducts	Standard length(ℓ)
1004	3P100A	500

Note: Custom-made products.

Point duct (with conductor)(Custom-made products)

A straight-line duct with conductor for use at switching points such as turntables and traversers.

Note: Use point-use trolleys.

●3P, 100A

- Coupling plate set included.
- Hot-dipped galvanized steel



1004 3P100A 500	Туре	Rating	Standard length(ℓ)
	1004	3P100A	500

Note: Custom-made	products.
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A straight-line duct without conductor, which is provided with an opening for trolley insertion and removal.



Note: Custom-made products

Wireless take-up duct(Custom-made products)

A straight-line duct without conductor, used when the Trolley Duct length needs adjustment to match the stretching of the chain conveyor in an endless line

Standard length: 1000mm; maximum adjustable length: 550mm •3P, 100A

- Coupling plate set included.
- Hot-dipped galvanized steel



Туре	Compatible ducts	Standard length(ℓ)
1004	3P100A	1,000~1,500

Note: Custom-made products

Pick-up duct(with conductor)(Custom-made products)

A duct for use at either end in lines which partially consist of a Trolley Duct.

- •3P, 100A
- Coupling plate set included.
- Hot-dipped galvanized steel



Туре	Rating	Standard length(ℓ)		
1004	3P100A	1,200		

Note: Custom-made products

Duct with conductor guide(Custom-made products)

This duct is provided with a guide to help the trolley move smoothly between duct sections with and without conductors on endless aging or product inspection lines, where Trolley Ducts without conductors are partially used.

•Coupling plate set and conductor splice included.

Hot-dipped galvanized steel





	Туре	Rating	Standard length(ℓ)	Weight (kg)
	1004	2P100A	1,000	4.2
_		3P100A	1,000	4.5

Note: Custom-made products. Ducts with conductor guide custom lengths are also available.

Circuit-separating ducts(Custom-made products)

Ducts for use in separating circuits. Two types are available: a powercircuit use type with a function to extinguish arcs created by load current, and a signal-circuit type without arc-extinguishing function. •Coupling plate set and conductor splice included.

Hot-dipped galvanized steel





For power circuits (*A*-type cutting)



Note 1: Dimensions (L) and (ℓ) are determined after consulting customers. 2:See page 35 for β -type cutting. 3:Custom-made products.



Note: 2P type has no center conductor.

Tune	Doting	Minimum radius R		Duct length D	
Туре	Rating	With conductors	Without conductors	Minimum	Maximum
1004	2P100A	2,000mm~	1,500mm~	500mm	1,800mm
1004	3P100A				

Note: Use a 40A trolley. 80A trolley cannot be used. Equation $\hat{\ell} = 3.14 \times 2R \times \frac{\theta}{360}$

Micro-rod attached trolley(Custom-made products)

Used with an automatic control circuit for conveyor lines, this trolley includes a mechanism for operating the microswitches which are built into the ducts. Use together with a circuit-separating duct.

●2P·3P, 40A trolley (for 100A ducts)



8mm pressure terminals included.

Туре	Product name	Weight (kg)
1004	2P40A trolley	0.9
1004	3P40A trolley	0.9

UD-type trolley

Used on circuits which partially employ a Trolley Duct. A mechanism that allows the trolley to move smoothly from a non-duct section to a duct section is included. Use with a pick-up duct (see page 33).

•3P, 4 {for 10

8mm pressure terminals included.

Cat. No.	Туре	Product name	Weight (kg)
DH6389K	1004	3P40A trolley	2.0

Dustproof trolley(Custom-made products)

Weight

(kg)

1.1

For use with the custom-made dustproof

•3P, 40A trolley $\langle \text{for 100A ducts} \rangle$

Note: 2P type is custom-made.

Refer to page for the replacement trolley collector.

Point-use trolleys

Note: Custom-made products.

Used where line switching is performed on circuits having turntables or traversers. Use with a point duct for line switching (see page 33).

●3P, 40A trolley (for 100A ducts)



Refer to page for the replacement trolley collector.

8mm pressure terminals included

DIIIII	pressur	e	terminals	include	u.

Weight Product name Cat. No. Туре (kg)

3P40A trolley

0.9

Note: 2P type is custom-made.

1004

Refer to page for the replacement trolley collector.



OR and trolley (for 100A ducts)

Without pressure terminals.

Cat. No.	Type Product name		Weight (kg)	
DH6393	1004	3P80A trolley	1.6	

Refer to page for the replacement trolley collector.

Note: 2P type is custom-made.



nt	Туре	Product name		
	1004	3P40A trolley		

Nutrie O starts	and a second set
Note: Custom	-made products.

40A trollov		
40A trolley		-
00A ducts		
		Contraction of the contraction o
		De le
	1. Ob	10
		4
	A	
	Remaining and the second	
1		
100		

Trolley Ducts.

Unit : mm

DH6399

Detailed information regarding switching points (traversers and turntables)

- 1.Connect two point-use trolleys using a coupling fixture. (For trolley connecting procedures, see page 43.)
- 2.Use a sideway-traverse hanger for the point duct (see page 45).
- 3.Allowable installation errors (during operation) are listed below:

Allowable installation error					
a (level)	3 max.				
b (gap)	10~30				
- (-(() -)	3 max, b:(10~15)				
c (off-center)	5 max. b:(16~30)				



Standard point dimensions

	Rating			Minimum radius	θ	<i>θ</i> 1
	Voltage (V)	Point-u	se trolley	R	Max.	Max.
	2001/	2P 3P	40A		68°	22°
	300V	4P 5P	20A	1200		
	600V	ЗP	40A		59°	31°
		ЗP	80A	2500		

R	Max. X		
	60A	100A	
1200	1112	1028	
1500	1390	1285	
1700	1576	1457	
2000	1854	1714	
2300	2132	1971	
2800	2595	2399	

•Standards for cutting points



CTB: Center feed-in box

Note: Dimensions for X should be determined by checking the spacing between the hoist/I-beam and the duct.

Providing an automatic control circuit

Automated conveyor lines require a control circuit to prevent conveyed items colliding or for automatic elevation of a hoist, in addition to the Trolley Duct for feeding power to the lines. A circuit-separating duct (including a section with no conductors) is used for the control circuit. Consult Matsushita Electric Works for conductor cutting methods and their applications.

•Types of conductor cutting





Conductor cutting methods α -type cutting (without neutral sections) β -type cutting (with one neutral section) γ -type cutting (with two neutral sections) Conductor 6 (Insulated section) 120 6 120 120 Conductors 126 126 126 Conductors 6 6 6 Conductors Cutting **►**||**-**6 (MS) point (MS) (MS) (MS) 200V Ĭ (100V) '<u></u>Mg Mg (Mg) (Mg) Symbol

MS: microswitch

Mg: Magnetic switch

Note 1: Magnetic switch connection is provided separately. 2: A microswitch is included with a duct.

3: An 80A trolley cannot be used

Circuit-separating ducts

CTB mounting direction	n Front		Back		Front/back
External view	Knockout 80 CTB side	80 Conductor guide		46	
Conductor cutting point	6 120 6 MS 63 L	6 137 65 MS 63 G	6 120 6 1 0 MS 63 4	65 137 6 G 63 MS ć	6 120 6 120 6 MS 63 63
Symbol		-*-		-*-	

CTB: Center feed-in box, MS: Microswitch, G: Conductor guide

Note1: The same cutting method should be applied to all the conductors to be cut (2P - 5P). 2: Use a micro-rod attached trolley with a duct with a microswitch (see page 29 and 33).